ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	15.11.04	Job No.:	RD15-796-01	ADR Yes/No:	Y	ADR Date:	15.11.04	ECN #:	15- 642
Product No.:	D119-796			Created By:	AP	Approved By:			
Product Name:	CROSSTUBES			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DF		DQA / QA Coord.	Y	PS / ED	
Production Manager / Coord.	Y	MP / MF		QC Coordinator	Y	PD	
Purchasing Manager / Purchasing Coord.	Y	LL / CL		Customer Support	Y	SW / LM	
Production Engineering Coord.	Y	DD / JLM		Customer Technical Support	Y	MB / HS	
Production Engineering Coord.	N	DL		Marketing	Y	SL / WR	
Customer Order Processing	N	SL / BG		Sales Support Manager	Y	CP	

Reason for Change:
NEW RAW EXTRUSION, NEW D119-796-141/-241 ASSEMBLY PROCESS TO SAVE TIME, D5149 TO IMPROVE WELDING PROCESS, ADD INSPECTION TO DSI

Documents Affected:
MDL-D119-796 REV. F
DSI9730 REV. B
D5149 Rev. D, D6023 REV. A, D6024 REV. A, D119-796-141 Rev. H, D119-796-241 REV I

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE [X] **PARTS MUST COMPLY** [ ] **PREVIOUS PARTS SATISFACTORY** [X]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	AP	MDL-D119-796 REV F	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)				
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.11.05
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.11.05
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		15.11.05
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		15.11.05
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE DESCRIPTION	15.11.05
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ	NEW CHANGE NUMBERS ON RED DECAL	
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.11.05
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.11.05
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
D119-796-021/-023/-025/-031/-033/-035 NOW AT CHANGE 003
D119-796-101/-103/-141 /-151 NOW AT CHANGE 004

UPDATE BOMS AND ROUTES FOR -141/-241 TO REFLECT NEW ASSEMBLY PROCESS.
NEW MATERIAL NOW APPROVED AND CAN NOW BE ORDERED.

WIP AS BEEN UPDATED 15-1-7

D5305-1-2

ECN Verified & Complete: _____ Date: _____